

# TECHNICAL INSIGHT

A PUBLICATION OF NSK EUROPE

## Super Long-life Needle Roller

### Development Objectives

Efficiency improvement of transmission



- › Compact, lightweight
- › Oil friction loss reduction



- › Improved durability
- › Sustains a lubrication film

### General Description and Product Features (Structure and Operating Principles)

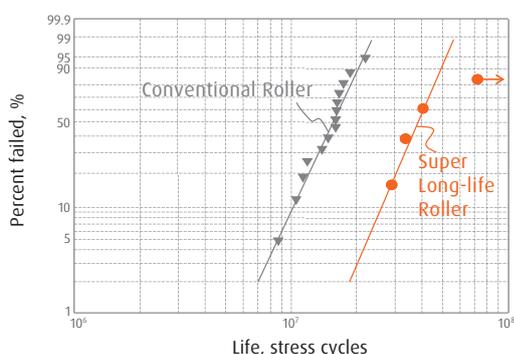
#### Features of the NSK-developed Roller

	External View	Surface Hardness	Enlarged Shape of Surface Layer
Conventional Roller		Standard	
<b>Super Long-life Roller</b>		High hardness	
		I. The topmost surface is specially treated, thereby increasing surface hardness	II. Oil sump is formed on the surface layer, thereby enhancing the oil film retention performance between the two surfaces in contact

#### Life Endurance Test Result of a Needle Roller

##### Test Conditions

Bearing tested: Thrust needle roller bearing  
Load condition: Standard  
Lubrication: Low-viscosity oil  
Lubrication condition: Lean lubrication



Life endurance performance was improved by more than double

#### Wear Endurance Test Result of a Planetary Shaft

##### Test Conditions

Bearing tested: Planetary needle roller bearing  
Load condition: Heavy load  
Lubrication: Low-viscosity oil  
Lubrication condition: Lean lubrication  
Shaft: Special heat treatment (SUJ2)



	Planetary Shaft (after test)
Use of Conventional Roller	
<b>Use of Super Long-life Roller</b>	

Suppress wear of the shaft (counterpart component)